



E-Coat Application



Back View



Front View

Q100 Rectifier for E-Coat is a switch-mode rectifier, that adopts pulse width modulation (PWM) technique for the controlling the output voltage.

A buzzer and a push button are mounted on the rectifier; this buzzer will turn ON when the process is completed and red light of the push button starts blinking, pushing the button, the buzzer and red light will turn OFF.

- Ripple < 1.5% standard, 0.75% on request.
- Current regulation down to 2% of full scale.
- 93% efficiency.
- Ramp time 10 - 60 sec.

Q100 Air Cooled 400VAC Standard Values

100V / 25A
100V / 50A + REM
160V / 25A
160V / 50A + REM
400V / 10A
400V / 18A + REM

Q300 01-1 Max Values

100V / 100A + REM
160V / 75A + REM
400V / 25A + REM

ELECTRICAL SPECIFICATIONS

Output	Voltage regulation range	10% - 100%	
	Current regulation range	2% - 100%	
	Current ripple Full scan	< 1.5% with film Capacitor	< 0.75% with Electrolytic & film capacitors
	Efficiency	93% (typ.) at Rated Output	
Main Supply	Line voltage	3 x 230VAC $\pm$ 10%, 3 x 400VAC $\pm$ 10%, 3 x 480VAC $\pm$ 10%	
	Frequency	50 - 60Hz	
	Neutral	NOT USED	
	Power factor	> 93% at Rated Load	

GENERAL SPECIFICATIONS

Technology		Switching mode PWM, Full bridge IGBT inverter
Cooling System		Air Cooled
Operation Conditions	Location	Indoor use only
	Ambient temperature	0 - 40°C
	Relative humidity	15 - 85% not condensing
	Filter obstruction - air cooled	15% max
Degree of Protection	Air cooled	IP33
Conformity of EU Directives		2004/108/EC - Electromagnetic Compatibility
		2006/42/EC - Machines Directive

RANGE OF THE INPUT VALUES

Ramp Time	10 - 60 sec
Target Voltage	10% - 100% of Max Volts
Process Time	0 - 5 Min in step of 1 Sec.

E-Coat Rectifier Operating Procedure

- 1> Turn on the rectifier with the main switch
- 2> Insert data
 - a. Ramp seconds
 - b. Target voltage
 - c. Time at target
 - d. E-Coat Min Amps - Rectifier stops if current goes lower than this value (minimum 2% of full scale)
 - e. Set buzzer time
 - i. -1 Buzzer on until red button is pushed (default)
 - ii. 0 Buzzer Off
 - iii. +x. x = Seconds from 1 - 60
- 3> Push red button, process starts
- 4> While process is in running, the red light of the push button is ON steady
- 5> At the end of the process, buzzer is activated and red light starts blinking
- 6> Push red button to stop buzzer and turn off the red light
- 7> To repeat the process go back to step 3.

Figure below reports an example of the generated waveform.

